

**PETITION FOR EXTENSION OF TIME UNDER 37 CFR 1.136(a)
(Small Entity)**

Docket No.
3073.007A

In Re Application Of: **Tridgett et al.**

| | | | | | |
|--------------------------------------|---|------------------------------------|-------------------------------|-------------------------------|---------------------------------|
| Application No. 10/597,803 | Filing Date February 11, 2005 | Examiner Ricci, Craig D. | Customer No. 023405 | Group Art Unit 4161 | Confirmation No. 6534 |
|--------------------------------------|---|------------------------------------|-------------------------------|-------------------------------|---------------------------------|

Invention: **Dihydrotetrabenazines And Pharmaceutical Compositions Containing Them**

COMMISSIONER FOR PATENTS:

This is a request under the provisions of 37 CFR 1.136(a) to extend the period for filing a response to the Office Action of September 30, 2008 in the above-identified application.
Date

The requested extension is as follows (check time period desired):

☐ One month ☒ Two months ☐ Three months ☐ Four months ☐ Five months

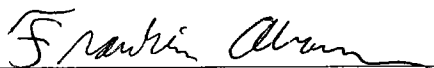
from: October 31, 2008 until: December 30, 2008
Date *Date*

☒ Applicant claims small entity status. See 37 CFR 1.27

The fee for the extension of time is **\$245** and is to be paid as follows:

- ☐ A check in the amount of the fee is enclosed.
- ☒ The Director is hereby authorized to charge any fees which may be required, or credit any overpayment, to Deposit Account No. **08-1935**
- ☐ If an additional extension of time is required, please consider this a petition therefor and charge any additional fees which may be required to Deposit Account No. **08-1935**
- ☐ Payment by credit card. Form PTO-2038 is attached.

WARNING: Information on this form may become public. Credit card information should not be included on this form. Provide credit card information and authorization on PTO-2038.


Signature

Dated: December 24, 2008

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CC: